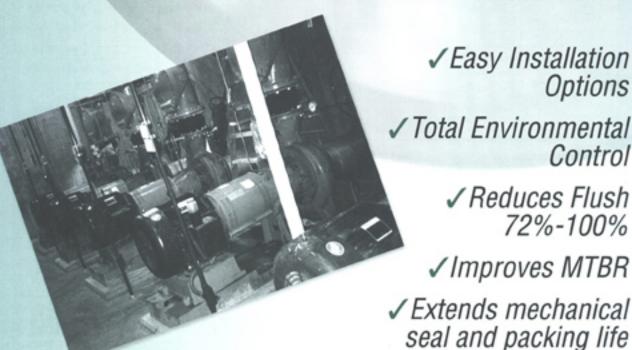
Field-proven technology that enhances the operating environment for all mechanical seals and packing



SpiralTrac Product Ordering Information



SpiralTrac Order Form - Seal Versions Used With: Version Units of measurement: Inch Metric Shaft size: ____ Flush Only (Split) (Rotating Element - Sleeve, Impeller hub, Seal OD. etc) Type S only available in ESC & GLF. Bore size: ____ Non Fibrous (Unsplit) First obstruction: _____ Not available in Type S. Distance from throat to back of the Fibrous (Unsplit) Not available in Type B or Type S. seal if less than 0.750" / 19.05mm: _ Direction of rotation viewed from bearing: NOTE 1 Right GLF NOTE 2 Material: 316SS 416SS Titanium **ESC** Other:. **Installation Type:** Note: If bore minus throat Type A Type B diameter is less than or equal to 0.080" or 2mm use option 1. a. Throat width: b. Throat diameter: __ Option 1 (Integral Air Vent) Option 2 Type E Type S Type I a. Key width: b. Key diameter:

Notes:

- 1 Double ended pumps require L and R devices.
- 2 GLF material available for Version "F" Type "S" only.
- 3 Recommended: Drill 0.156" (3.96mm) vent hole to release air when flooding.
- 4 Recommended: Extend exit groove.

Equipment Information:	Distributor Information:	EnviroSeal Use Only:
Flush: No Yes Rate:	Company:	Part no:
Make:	Specialist:	List Price:
Model:	P.O.#QTY. EACH:	Total Price:
Size:	Customer Information:	Ship Date:
Product:	Company:	W.O.#:
%Solids:	Customer Name:	US Patents #5,553,868 #5,167,418
Temperature:	Signature:	Euro. Pat. App. 0 912 848



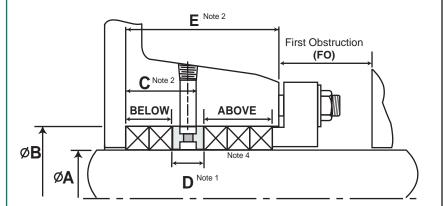
Tel (902) 861-3464 Fax (902) 861-3522 Website http://www.enviroseal.ca

The information contained in this bulletin is accurate at time of print. The purchaser is responsible for ensuring the dimensions, quantity and applications suitability meet end-user requirements. Most products are "manufactured to order"; therefore, EnviroSeal Engineering Products Ltd. retains the right to individually authorize returns based upon the potential for resale of the products within a reasonable period of time.

SpiralTrac

Order Form - Packing Version

Fig.1 Regular Stuffing Box

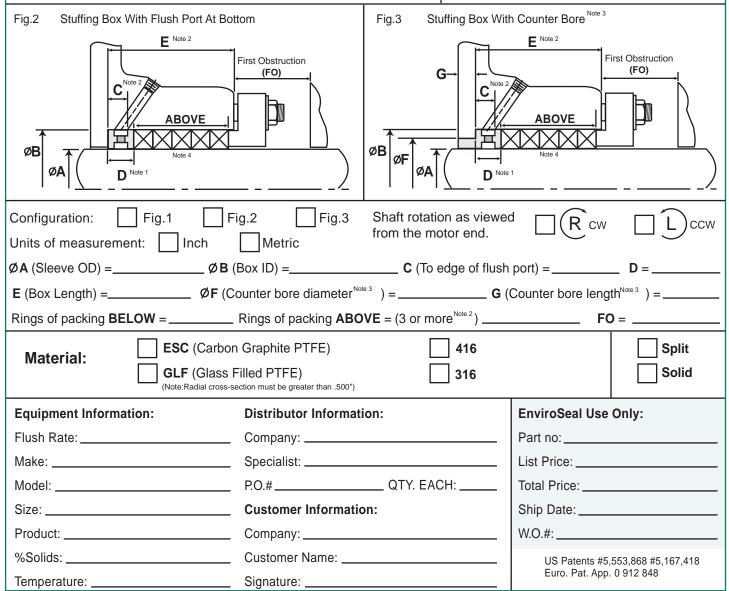


FOR ALL CONFIGURATIONS:

- Sufficient flush pressure to drive a positive flow into the box is required.
- A check valve on the flush line must be utilized.
- Discharge recirculation is not recommended.
- Vertical applications sized the same as horizontal.
 Minimum axial length of SpirelTree is 1.250".
- Minimum axial length of SpiralTrac is 1.250".

NOTES:

- 1. Axial length of lantern ring.
- 2. If there are less than 3 rings of packing ABOVE, measurements C and E must be provided.
- If lantern ring / throat bushing is at the bottom of stuffing box, as in Fig 3, dimensions F and G are required.
- 4. A high quality packing is recommended to sustain a drip rate leakage.





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Part Number Code

Example: The following part number identifies a device operating with greatly reduced flush (F), measured in inches (I), to fit over a 3.000" shaft (3000) in a pump with right fluid rotation (R). This is a split (\$) SpiralTrac" for in-place installation with split seals in a pump with a 4.000" seal cavity bore diameter (4000). The device is made of Carbon Graphite Filled PTFE (ESC).

This part number code applies to typical SpiralTrac" configurations. For special configurations please forward a drawing to EnviroSeal for review.

Shaft Size(4)

Actual diameter of rotating component under SpiralTrac.™ Outside Diameter(1)

Actual diameter of the seal

cavity bore.

Material

316 316 Stainless Steel 416 416 Stainless Steel

Glass Filled PTFE(7) **GLF** Carbon Graphite Filled PTFE

ESC BRZ **Bronze** Titanium Τi

Measurement Units

Inches Metric

Fluid Rotation(3)

As Viewed From Bearing End

R Right Left

М

Operating Conditions (SpiralTrac Versions)



Greatly reduced flush.

Installed with split seals while the equipment is still in place (see Type S)



Reduced or no flush⁽⁶⁾ in non-fibrous applications.

More aggressive single spiral groove, deep air vent and exit groove, available in Types A, B, I and E.(5)



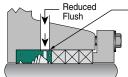
Reduced or no flush(6) in fibrous applications.

Double spiral grooves, deeper air vent and exit groove, available in Types A, I and E.(5)



For use with packing only.(2)

A combined lantern ring and centrifugal separator, axially split and manufactured with a single spiral groove.



SpiralTrac™ Packing Version Installed in Stuffing Box

Use half or less the normal flush rate.

Greatly extends sleeve and packing life.

- 1. For **Type A** or **Type E** *SpiralTrac*, [™] dimensions for the counterbore or external key (Horizontal Split Case Pumps) must be provided in addition to the part number. Please contact EnviroSeal for sizing information sheets.
- 2. For Packing Version SpiralTrac,™ the width of the lantern ring as well as the size of packing and number of packing rings being replaced by SpiralTrac™ must be provided in addition to the part number. Please contact EnviroSeal for sizing information sheets.
- 3. For Double Ended Pumps both right and left rotation devices are required.
- 4. Depending on the pump, this may be a shaft, sleeve, or impeller hub diameter.
- 5. When air is a problem from process or dry running, the use of flush, quench or double seals is necessary to provide face cooling.
- 6. Elimination of flush is dependent on the type of application. Please contact EnviroSeal to determine your application's suitability for total flush elimination
- 7. Version P radial cross-section must be greater than .500" when using glass filled PTFE.

Easy Installation Options (SpiralTrac Types)

Type A Counterbore Fit



Press into Place using reduced or no Flush⁽⁶⁾: Drives Circulation for face cooling. Forces fluid Exchange for heat removal. Removes Particulate.

Recommended Upgrades Drill 5/32" vent hole: ses Air when flooding

Type **B** Bore Fit



Press into Place using reduced Flush: Drives Circulation for face cooling. Enhances fluid Exchange for heat removal. Positions Particulate so a small flush (5-7 GPH/23-32 LPH) can force it under the throat restriction and out of the cavity.

Recommended Upgrades

Drill 5/32" vent hole:
Releases Air when flooding.

2 Extend exit groove: Forces fluid Exchange and removes particulate without flush(6) while eliminating shaft erosion.

Type S Axially Split Device (Typical for Split Seals)



Press into Place using reduced Flush: Drives Circulation for face cooling. Enhances fluid Exchange for heat removal. Positions Particulate for removal by small flush (5-7 GPH/23-32 LPH).

Not practical due to installation while the pump is assembled.

Type I Impeller Side Installation (Typical for Open Bore Cavities)



Press into Place using reduced or no Flush(6): Superior Air venting. Drives Circulation for face cooling.

Forces fluid Exchange for heat removal. Removes Particulate.

Type E Externally Keyed (Typical for Horizontal Split Case Pumps)



A.W. CHESTERTON CO.

Installed using reduced or no Flush⁽⁶⁾: Superior Air release when vent specified. Drives Circulation for face cooling. Forces fluid Exchange for heat removal. Removes Particulate.

AVAILABLE WORLDWIDE EnviroSea THROUGH

US PATENTS # 5,553,868 # 5,167,418

Euro.Pat. App.0 912 848