

Dozers & Graders



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Bradken Vidaplate mould boards regularly outlast equipment lifespan.





Backhoe Buckets



A refurbished backhoe bucket fitted inside and out with Vidaplate.









Face shovel buckets lined inside and out with Vidaplate and Vidabuttons.



Dippers



Bradken Vidaplate wear kit manufactured and fitted into a dipper bucket.



Dragline Buckets

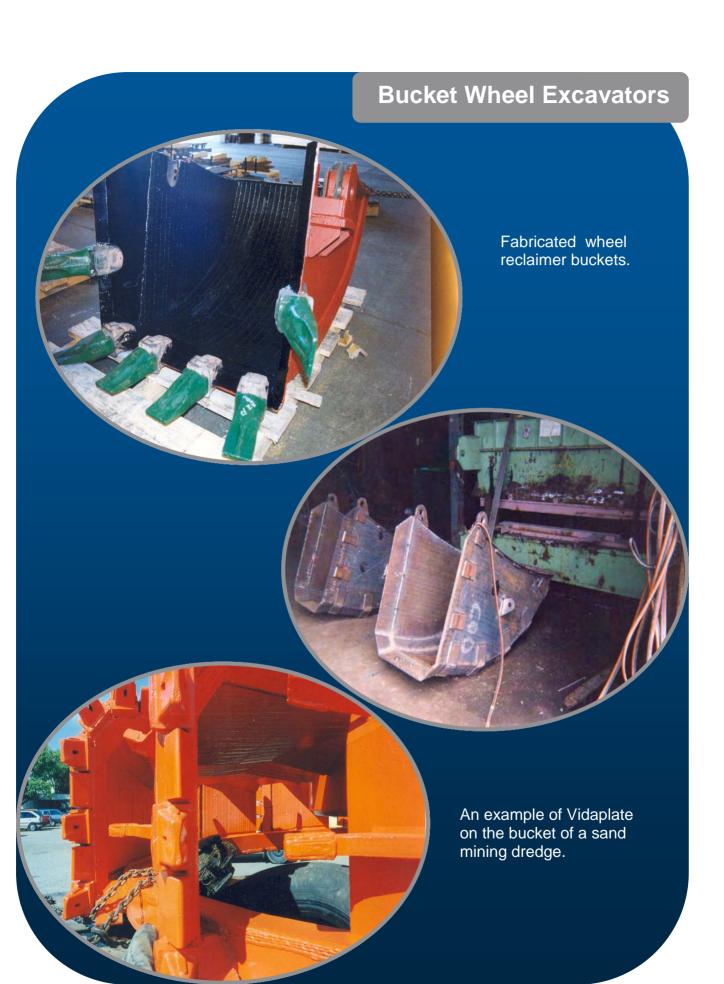


Dragline buckets lined with Bradken Vidaplate.

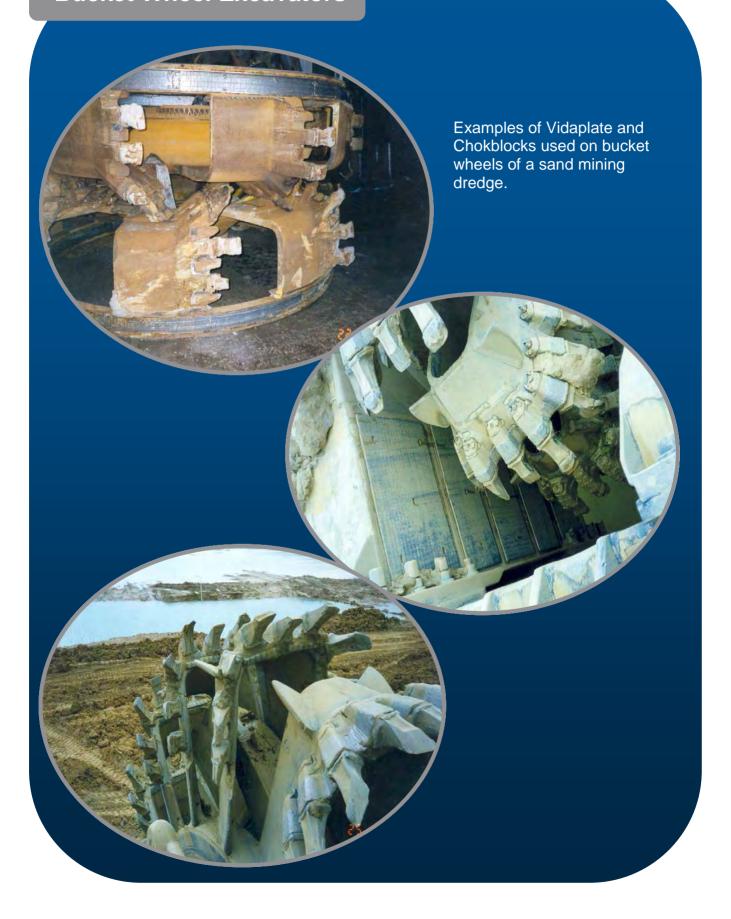
Underside view of a dragline bucket showing the Choky bar protection wrapped around the curved section of the bucket and 6x3 inch Vidablocks protecting the remainder.

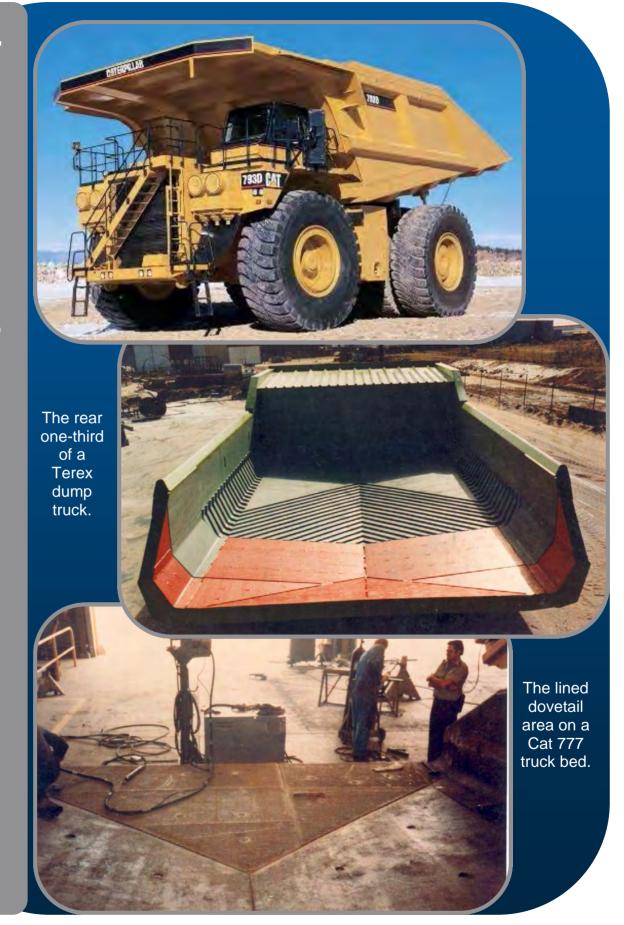


Goonyella Riverside takes delivery of the new dragline bucket from Bradken Mining,



Bucket Wheel Excavators







A dredge suction pipe bend lined with Choky block.



Crusher Components



Protection ring and disc welded onto a Barmac impact crusher rotor.

Protection around the sump area of a Gyratory crusher.

Manufactured protection ring and disc ready to be welded onto a Barmac impact crusher rotor.
(See top picture)

Crusher Components



The spider arms of a crusher used in a diamond mine protected with Vidaplate and Chokblocks.

Another view of the Vidaplate and Chokblocks on the spider arms of the diamond mine crusher.



Fan Systems



An induced draft fan impellor fitted with Vidaplate liners using the Huck Bolting system.

A fully lined fan casing.



Grid Frames

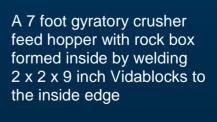
Rock Boxes

Microledging



A shredder grid frame fitted out with a bolt-in grid bar system with Vidablocks.

A round chute fabricated from Vidaplate.





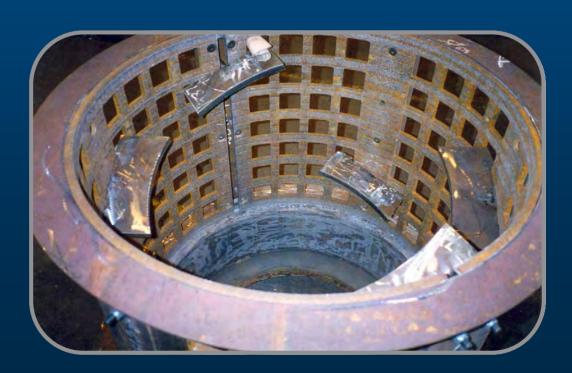
Teardrop shaped Vidaplate screen used in the production of Ferromanganese.

Vidaplate scalping screen fitted onto a screen deck.





Screen plate



Trommel screen plate



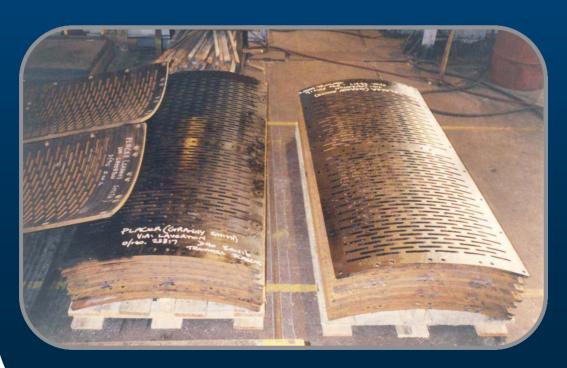
Screen plate



Trommel screen liners fitted into a Trommel that is bolted onto a mill.



One section from a set of Trommel screen liners.



A set of Trommel screen liners.

Liners



Chutes



A fabricated splitter chute.

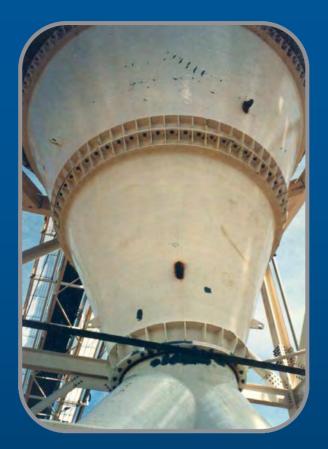
A large Vidaplate lined chute used in the iron ore industry.



Liner plates on the inside of the chute pictured above.

Chutes





Fabricated Vidaplate chute.



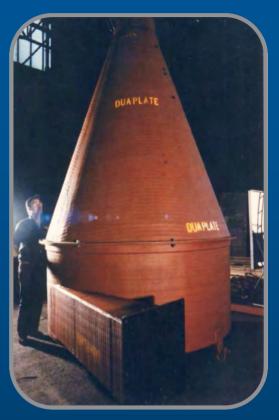
Chutes



Cones & Cylinders



Cyclones fabricated for use in a cement manufacturing plant. The cones, cylindrical section, and inlet are all made from Vidaplate.



Manufactured cyclone for use in the paper and pulp industry.



Fabricated classifier cone that fits into a Raymond bowl mill.

Pipes & Fittings



A fabricated Vidaplate pipe section.

A straight pipe, elbow and T section fabricated from Vidaplate and fitted to a sand mining dredge.

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Straight pipe sections machined on the ends for Victaulic couplings.

Pipes & Fittings

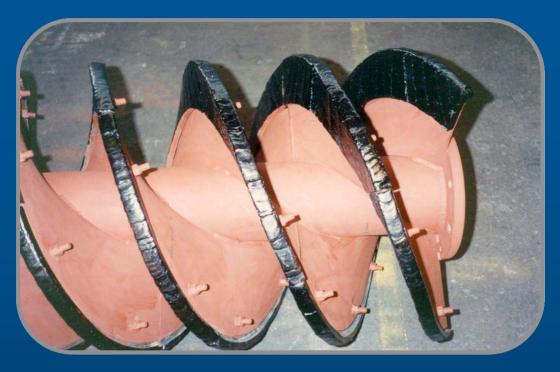




Heated flight section of a screw conveyor being placed into the male and female hot pressing die to have the helix and pitch pressed into it.



Flight sections are welded onto a tube section to complete the screw conveyor.



Replaceable bolt on screw conveyor flights



Vidaplate screw conveyors in a sugar cane feed chute

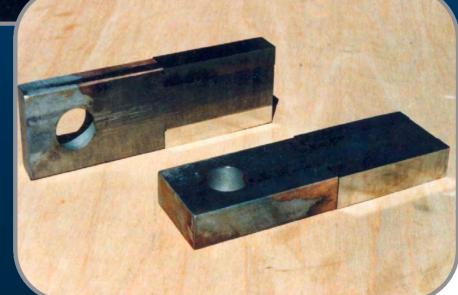
Hammers

Inside of a cane shredder with Vidaplate hammer tips.



A sugar cane shredder hammer shank fitted with a 90mm x 90mm bolt on Vidablock.

Sugar cane leveling knives with Vidablock inserts vacuum brazed into them.



Hammers

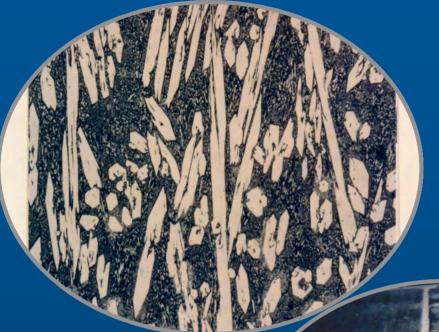


A four hammer rotor fitted with Duablock hammer tips that are positioned with a key and bolted into place.



Before and after shots of two hammers. The left is manually hardfaced. The right is fitted with Vidaplate on the front and bottom faces to protect the shank while the bolt in Vidablock hammer does the crushing.

Technical



A typical Vidaplate microstructure showing the carbide (white streaks) structure and the matrix (black areas) and secondary carbides.

A comparison test showing the superior wear characteristics of Vidaplate over the Quenched and Tempered material on the rear third of a dump truck bed.

HARDOX 400 19MM THICK DUA-PLATE 9 ON 10

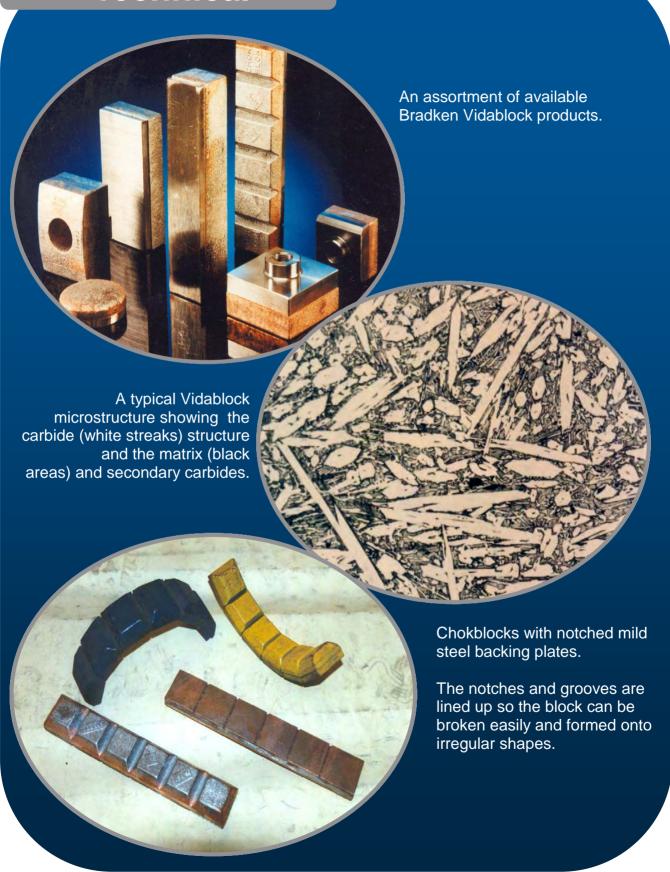
COMPARISON AFTER SIX MONTHS IN SERVICE



A vacuum furnace being loaded. Copper shims are used in the brazing process.

Mild steel backing plates, button and chokblock castings are seen in the foreground.

Technical





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